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DART AEROSPACE LTD		Work Order:	21973
Description: Tube Assembly		Part Number:	D3298-001
RF 04.11.25 RF 04.12.13 Dwg: D3298 Rev. A1 PAGE 2		Qty:	1
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	JA	04.11.25	1												
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-001 Batch: <u>M116391</u>	L	04.12.20	1												
3	GA	Bend tube as per template D3298-001T1 & Dwg D3298	L	04.12.20	1												
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: <table><tr><td><u>Qty</u></td><td><u>Part Number</u></td><td><u>Description</u></td><td><u>Batch</u></td></tr><tr><td>2</td><td>AN818-6D</td><td>Coupling Nut</td><td><u>M12808</u></td></tr><tr><td>2</td><td>MS20819-6D</td><td>Sleeve</td><td><u>M12860</u></td></tr></table>	<u>Qty</u>	<u>Part Number</u>	<u>Description</u>	<u>Batch</u>	2	AN818-6D	Coupling Nut	<u>M12808</u>	2	MS20819-6D	Sleeve	<u>M12860</u>	L	04.12.20	1
<u>Qty</u>	<u>Part Number</u>	<u>Description</u>	<u>Batch</u>														
2	AN818-6D	Coupling Nut	<u>M12808</u>														
2	MS20819-6D	Sleeve	<u>M12860</u>														
5	QC5	Inspect work to Step 4	JA	05.01.03	1												
6	ST	Identify and Stock <i>Identify with Part & Batch & using Allenmark with Fine Point Marker</i>	CD	05/01/04	1												
7	AC	Cost / part <u>54.09</u>	SAC	05.01.05	1												
8	DC	Close W/O <u>54.09</u> Inspect Level 21	JA	05.01.06	1												

Rev	Date	Change	Revised By	Approved
A	04.09.02	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 04.04.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

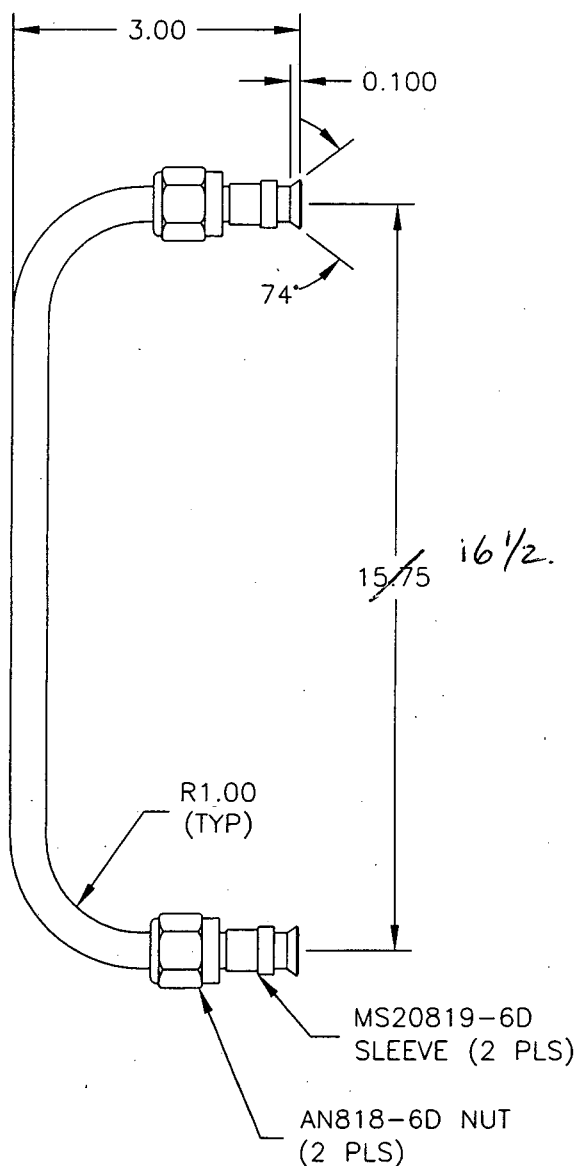
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3298	REV. A SHEET 2 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

RELEASED
04.09.09 [Signature]



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21973

D3298-001

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 25, 2004
10:58 am

Work Order No : 0021973
Project Name : D3298-001
Project For : WK449
Work Order Type : Main
Main WO Number :
House Part Number : D3298-001
Description : Tube Assembly 25"
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 11-25-04
Est Finish Date : 12-03-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00